



## Formulation

### High Gloss Topcoat Acrylic Emulsion HALOX<sup>®</sup> FLASH-X<sup>®</sup> 150

Grind	% Wt./Wt.	Class	Supplier
Morkote 1400	24.59	Resin	Dow
Surfynol CT-131	0.2		Evonik
BYK 022	0.1	Defoamer	BYK
Ti-Pure R706	19.28	Pigment	Munzing
<b>Grind to 7+ Hegman, then add:</b>			
<b><i>Letdown</i></b>			
Morkote 1400	43.78	Resin	Dow
BYK 024	0.2	Defoamer	BYK
Water	1.05		
Propylene Glycol	4.23		
Dowanol DPM	1.08		Dow
Texanol	3.93		Eastman
BYK 346	0.49		BYK
HALOX <sup>®</sup> FLASH-X <sup>®</sup> 150	0.58		ICL
<b><i>Hold thickener for final viscosity adjustment</i></b>			
Tafigel PUR 50	0.49		ICL
<b>TOTAL</b>	<b>100</b>		

Formula Constants		Formula Properties	
% Solids/Wt.	51.8	Density lbs./gal.	10.1
% Solids/Vol.	42	KU Visc. @ R.T.	86
VOC g/l	205		

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